Please replace paragraph **[0057]** with the following amended paragraph.

[0057] The example processor system 1018 may be configured to drive the position adjustment systems 1008 and 1014 and change positions of the flange rollers 1002 and 1004 via the roller support frames ~~1016~~ 1010 and 1016. As the roller support frames 1010 and 1016 move, the linear detectors 1006 and 1012 may communicate a displacement value to the example processor system 1018. The example processor system 1018 may then use the displacement value to drive the flange rollers 1002 and 1004 to appropriate positions (e.g., angles).

Please replace paragraph **[0101]** with the following amended paragraph.

[0101] The flange roller position value modifier 1414 may be configured to modify flange roller position values (e.g., values for the positions described in connection with blocks 1104, 1108, 1112, 1118 and ~~1112~~ 1122 of FIG. 11) based on the comparison results obtained from the comparator 1412. For example, if the comparison results obtained from the comparator 1412 indicate that a flare measurement value is greater than or less than the flare tolerance value, the flange roller position may be modified accordingly to change an angle (e.g., the angle 910 of FIG. 9) of, for example, one or both of the flange rollers 1002 and 1004.